





IT Initiatives in Mahanadi Coalfields Limited

(A Subsidiary Company of Coal India Limited)



Brief Details - Mahanadi Coalfields Limited

Mahanadi Coalfields (A subsidiary of Coal India Limited)			
ESTABLISHED	03.04.1992		
HEAD QUARTER	SAMBALPUR, ORISSA		
COAL PRODUCTION	23.14 M.TE IN 1992- 93 137.901 M.TE IN 2015-16		
POSITION	LARGEST COAL PRODUCING COMPANY IN CIL		
STATUS	MINI RATNA COMPANY		
COALFIELDS	2(Talcher Coalfield and IB Coalfield)		
AREAS	11		
NO OF MINES	21 (15 OC & 6 UG)		
MANPOWER	22367(as on 25.10.2016) (Executives-1849, Non-Executives- 20397, Contractual-16076)		

9001 & 14001 ISO certified company 18001 certified company for Occupational Health



Grey Areas Vulnerable to Unethical Practices



Theft / Pilferage of Coal.

Manipulation in Coal Production Figure / Under / Over Reporting / Erroneous Payment to Transport Contractors. Entry and Exit of Unauthorized Coal Tippers / Escape of Loaded Coal Tippers Out of Mine Boundaries.

Creation of Artificial Demand / False Indenting in Material Procurement (Backbone of Coal Production).



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Overloading/Underloading of
Railway Rakes at
Siding End
Resulting into
the Financial
Burden on
Company /
Buyers.

Slippage of Coal Grade at Railway Siding / Coal Stock . Incidences of
Bribery and
Harassment in
Passing of
Contractual Bills
(Unrest to
Contractors/Ven
dors).

Irregularities in Wage Payment to the Contractual Employees.



Challenges Faced





- Data Monitoring on Real Time Basis .
- Monitoring and Surveillance of Key Field Operations
- Data Sharing on Key Business Operations
- Data Transmission on Real Time Basis



Value Additions



- ✓ Strengthening of Coalnet over 2700 Sq. Km Of MCL Connecting 15 OC Mines and 6 UG Mines .
- ✓ Installation of 1800 GPS Devices for Tracking of Coal Tippers , 44 CCTV at Railway Sidings and 91 IP Cameras at Wbs with 6 Years AMC (Rs13.00 Cr).
- ✓ 376 IP Cameras (355 IP Box Cameras and 21 IP PTZ) at Regional and Central Stores, Mine Entry/Exit Points, Magazines of MCL with 6 Years AMC (Rs 4.08 Cr).



Value Additions

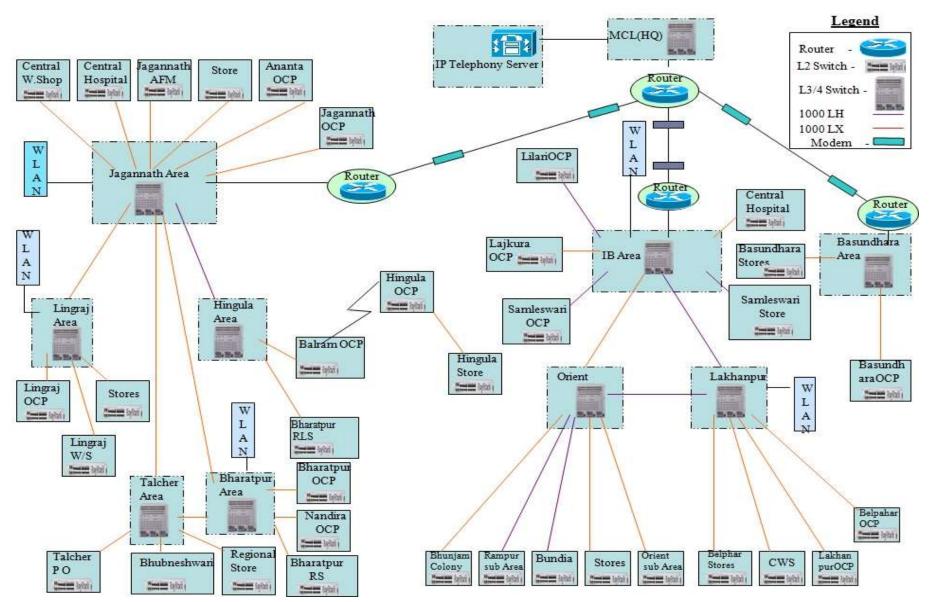


- ✓ Procurement of 3483 No. of GPS Based VTS for Installation on all Hemms Including all OB Carrying Dumpers and Coal Tippers with 6 Years AMC (Rs 6.00 Cr)
- ✓ Procurement of 40 In-motion Road Weighbridge with RFID Readers / RFID Tags (Rs. 3.20 Cr)
- ✓ Dedicated Portal <u>mclvts.in</u> Developed for Online Monitoring of Coal Transportation
- ✓ 'Samadhan' A Dedicated Portal Developed for Grievance Redressal



Integrated Wide Area N/W of MCL

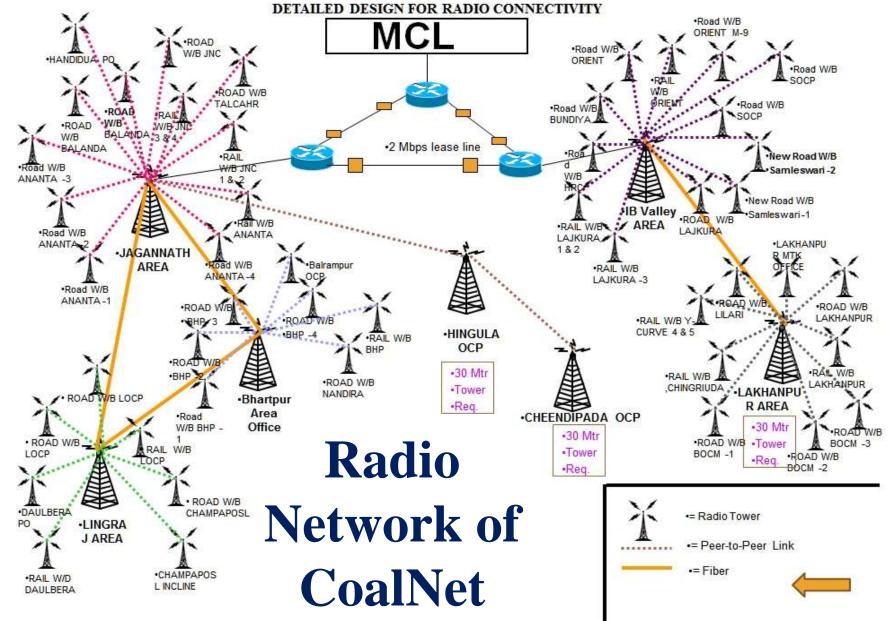






Radio Connectivity to WBs







Modules of CoalNet ERP implemented in MCL



Payroll System
Sales & Marketing
Finance (including Payment of Bills to Contractor / Suppliers)
Personnel Information System
Materials Management System
Production Information System
Equipment Monitoring System
File Tracking System



Static Road Weigh Bridge



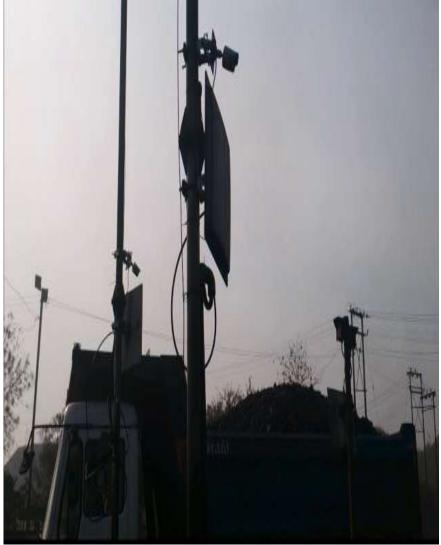




Installation of In-motion Road WB with RFID/IP Camera









In-Motion WB

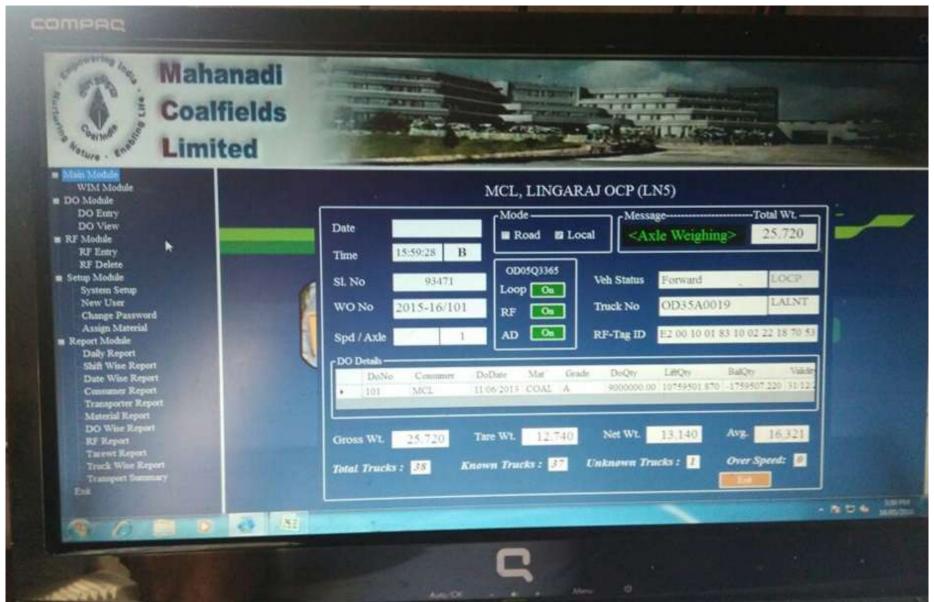






In-motion Road WB Online weighment







Live Weighment Detail in Central Server



a

Weigh Bridge in Motion Data Report -- Webpage Dialog

ttps://172.19.0.10/CoalNetPROD/pim/jsp/VTS_in_MotionDataMainWeigh.jsp?wb_name=82&date_time=17-1-2017&ocp_name=BELPAHAR_OCP&do_no=ARK

S Certificate error



Production Information Monitoring System

Weighment Thru. In Motion W.B

17-Jan-2017 ^ CoalNetPROD

Weigh Bridge in Motion Data Report for OCP:- BELPAHAR_OCP With Do No:-ARK On 17-1-2017

Back

Truck Number	RF ld No.	Tare Weight Date and Time	Gross Weight Date and Time	Tare Weight	Gross Weight	Net Weight
OD23A4046	E200107129090079202040EE	17-01-2017 12:14:42	17-01-2017 12:14:42	10.3	30.8	20.5
OD23A 8809	E20020195204009224901529	17-01-2017 12:14:32	17-01-2017 12:14:32	10.65	29.1	18.45
OR 23 D 4826	E20010712909017520703D93	17-01-2017 12:13:24	17-01-2017 12:13:24	10.2	34.25	24.05
OR23D2758	E200107129090270204043EC	17-01-2017 12:12:57	17-01-2017 12:12:57	10.5	34	23.5
OD 23 A 8807	E20030166609026212109A05	17-01-2017 12:12:14	17-01-2017 12:12:14	10.5	24.85	14.35
OD238903	E200201952040204249016E9	17-01-2017 12:08:14	17-01-2017 12:08:14	10.75	31.85	21.1
OD23A2865	E2001027680C0102214036C6	17-01-2017 12:00:41	17-01-2017 12:00:41	10.7	27.9	17.2
OD238913	E20010712909004820104071	17-01-2017 11:57:08	17-01-2017 11:57:08	10.95	32.6	21.65
OR 23 D 1204	E20010712909021220104301	17-01-2017 11:56:51	17-01-2017 11:56:51	10.8	25.4	14.6
OD 23 8911X	E20020195204017124901665	17-01-2017 11:55:44	17-01-2017 11:55:44	10.85	25.05	14.2
OR23D1205	E20010712909018020404284	17-01-2017 11:52:41	17-01-2017 11:52:41	10.5	26.3	15.8
OD23A2870	E2001027680C01542020421A	17-01-2017 11:47:17	17-01-2017 11:47:17	10.65	26.2	15.55
OR23D2757	E200107129090167200045DC	17-01-2017 11:47:02	17-01-2017 11:47:02	10.5	26.2	15.7
OD23A2872	E2001027680C0103213036C1	17-01-2017 11:45:20	17-01-2017 11:45:20	10.5	27.4	16.9
OD 23 A 8807	E20030166609026212109A05	17-01-2017 11:42:49	17-01-2017 11:42:49	10.5	29.85	19.35
OD23A8806	E20030311702025116406E38	17-01-2017 11:39:51	17-01-2017 11:39:51	10.5	32.6	22.1
OR23D2756	E2001071290900552010408D	17-01-2017 11:39:11	17-01-2017 11:39:11	10.5	31.6	21.1
OR 23 D 4826	E20010712909017520703D93	17-01-2017 11:37:21	17-01-2017 11:37:21	10.2	24.85	14.65
OR23D2758	E200107129090270204043EC	17-01-2017 11:29:07	17-01-2017 11:29:07	10.5	30.55	20.05
OR23D4827	E2001027680C0156253012ED	17-01-2017 11:27:31	17-01-2017 11:27:31	10.5	32.9	22.4
OD23A2865	E2001027680C0102214036C6	17-01-2017 11:25:14	17-01-2017 11:25:14	10.7	29.05	18.35





































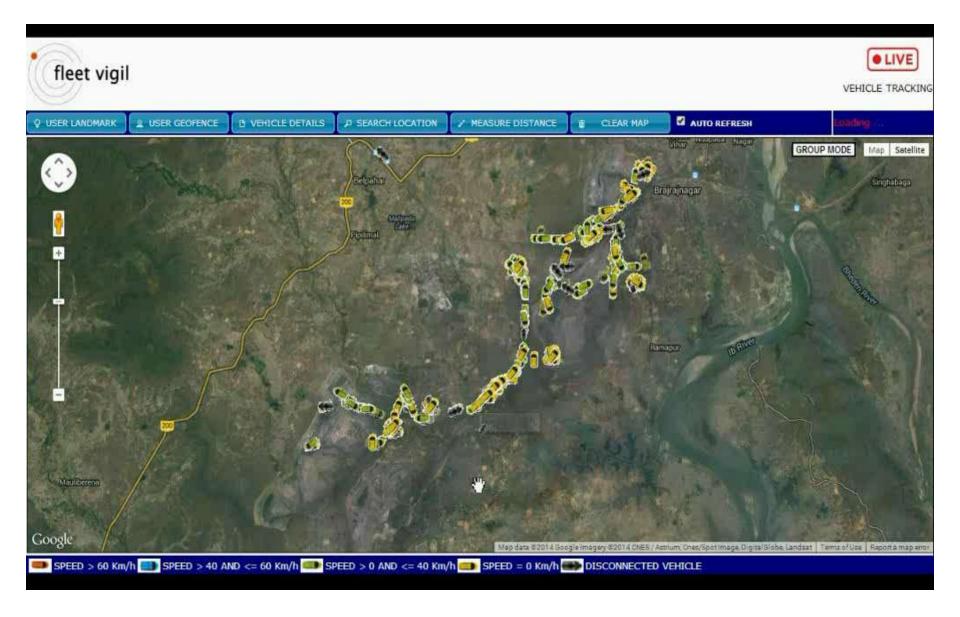






GPRS Based Vehicle Tracking System







History Tracking of Vehicle

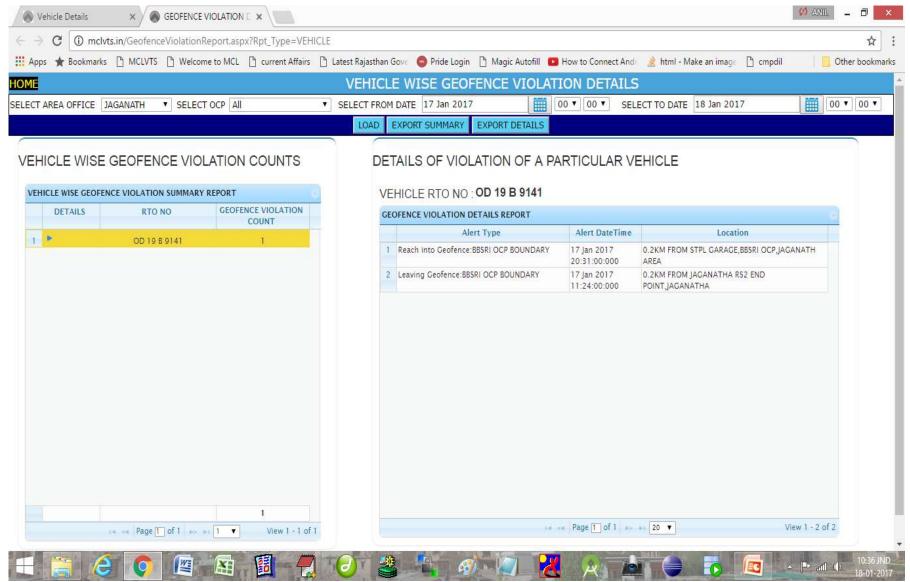






Vehicle wise Geo-Fence violations

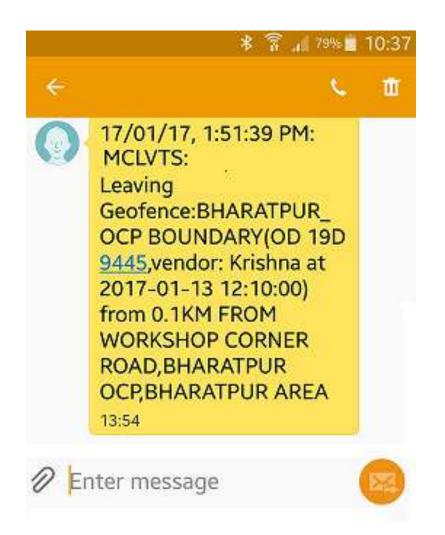






Geo-fence Violation Alert









CCTV .. Railway Sidings







Live CCTV footage on Mobile App









Live Transportation Data on Mobile Application

Total

Count



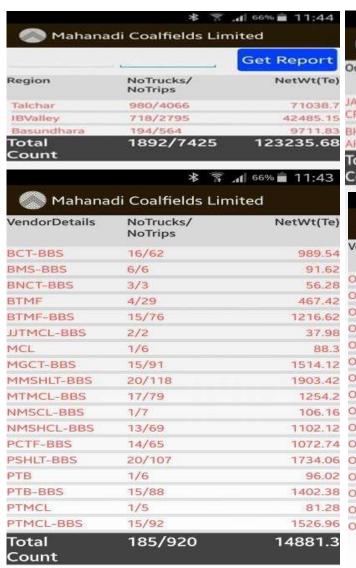
NetWt(Te)

14863.54

2405.55

17269.09

E al 66% # 11:44



Mahana	di Coalfields Lim	ited	WeighBridge
Оср	NoTrucks/ NoTrips	NetWt(Te)	INMOTION-64 INMOTION-61 Total
JAGANATH_O	226/1056	17197.85	Count
BHUBANESW ARI_OCP	198/734	14027.26	
Total Count	424/1790	31225.11	

4 66% - 11.43

989.54

VehicleDetails	NoTrucks/ NoTrips	NetWt(Te			
OD05B8469	5	76.28			
OD19D5949	5	80.34			
OD19E2145	6	91.56			
OD19E8432	3	49.36			
OD19F0267	5	80.84			
OD354514	4	63.22			
OD359318	5	80.92			
OR04G2291	1	16.2			
OR04L5646	5	84.74			
OR14P1575	1	17.36			
OR14P3632	4	67.54			
OR15L4248	3	50.3			
OR19E6890	2	32.96			
OR19G4077	3	45.48			
OR19G4176	5	73.28			
OR19N8337	5	79.16			

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Mahanadi Coalfields Limited

NoTrucks/

228/1060

NoTrips

T05/019

43/141

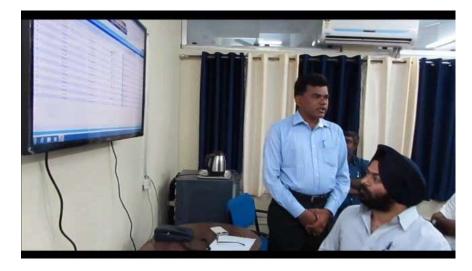


e-Surveillance and Monitoring Unit













Positive Outcome of IT Interventions



Material
Codification of
1,02,437 Materials
Leading to
Identification of
Total Inventory of
Rs 115 Cr

Proper Utilization of Store Inventory worth Rs 30 Cr in a Period of Two Years. Prevention of
Unavoidable
Indenting of
Materials (Cost
Cutting Measure).

Monitoring of
Daily Coal
Production/ Coal
Dispatch / OB
Removal w.r.t.
Coal Mining
Projects.

Maintenance of Bank A/C, CMPF Details with Photo Identification w.r.t. 40,000 Executives, Non-executives and Contractual Employees.

Availability of
Information about the
Dependents of the
Employees Thereby
Restricting any
Wrongful Payment
Against a False Claim of
LLTC/Medical Bills.



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- ✓ ■Out of Rs 7,662.00 Cr of Contractual Bill Payment Made Since Nov'2012, Rs 2162.97 Cr Has Been Made During FY 2015-16 Within 15-20 Days as Against a Delay of 3 Months Earlier.
- ✓ The Complaints Relating to the Contractual Bill Payment Has Been Reduced to Almost Nil.
- ✓Out of **26597** No of Files Routed Through File Tracking Systems since its Inception w.e.f. 15th August 2015, Approx. 50% of the Files Have Been Disposed off.
- ✓ Coal Sale Value Worth Rs. 159.36 Cr Was Refunded to the Coal Consumers During 2015-16 Within One Month From the Expiry Of DO as Against a Delay of 4-5 Months Earlier
- ✓ Coal Stock Measurement by ETS (Electronic Total Station) with Software Eliminating the Chances of Manipulation of Survey Measurements.



Positive outcome of In-motion WB with RFID reader/tags and IP cameras





Weighment of More than 800 Tippers in One Shift With Inmotion Weighbridges with RFID/IP Cameras as Against 200 Tippers Through Electronic Static Weighbridges.



Increase in Coal Weighment from 10-15% to 90-95%, Reducing the Chances of Manipulation in Coal Production Figures on Daily Basis



Reduction in the Scope of Fudging of Coal Production Figures on Day to Day Basis Due to Introduction of Real Time Transmission of Coal Weighment Data to The Central Server



Enhanced Operational Efficiency Minimizing the Scope of Over Reporting/ Under Reporting of Coal Production



Positive Outcome of IP/CCTV Cameras



- ✓ Increased Surveillance of All the Coal Tippers Through IP Cameras at Electronic and In-motion Weighbridges
- ✓ Prevention of Entry of Unauthorized Coal Tippers and Persons Due to Surveillance Through CCTV Cameras at Railway Sidings
- ✓ Close Monitoring of Coal Quality, Quantity and Loading Time at Railway Sidings.
- ✓ Reduction in the Wagon Loading Time from 5-6 Hours to 3-4 Hours Thereby Avoiding Demurrage Charges to the Company.



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- ✓ Effective Monitoring of Security System at Entry/Exit Points and Explosive Magazines Thereby Preventing the Entry of Unauthorized Vehicles and Persons.
- ✓ Increase in the Availability of Coal at Railway Sidings from few Lakhs Tonnes to 8.5 Mte.
- ✓ About 75%-80% Reduction in the Incidences of Petty Coal Theft in Bags from Railway Sidings.
- ✓ Reduction in Detention of Road Sale Trucks During Night Hours from an Average of 56 Per Day Per Project to an Average of 3-4 Trucks Per Day Per Project Thereby Reducing the Chances of Coal Theft



Positive Outcome of GPS Based VTS and Geo-fencing





Online Monitoring of Movement of Each Coal Tippers and Cross Checking of Actual Distance with the Payment Made to the Contractors.



System Based Alerts on Geo-fence Violation for Taking Immediate Action (47 No. of Vehicles in MCL Were Banned/Blacklisted Due to Serious Violations)



Reduction in Geo-fence Violation

January'15 # 10394 (Unexplained)

November'16 #1103 December'16 #1051





Positive Outcome of Auto EMD Refund

Rs 13.62 Cr Refunded to 4292 Unsuccessful Bidders for FY 2015-16 and Rs. 9.77 Cr Refunded to 3190 Unsuccessful Bidders from April'2016 to Till Date in Just One Day Time as Against Delay of up to 3-6 Months Prior to Implementation of Auto Refund System

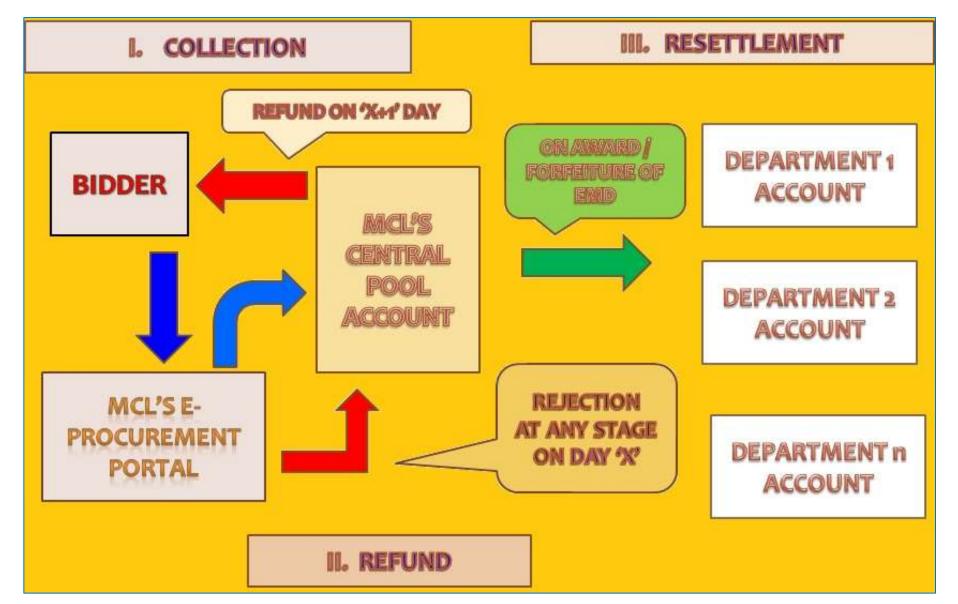
Complaint Regarding Delay in Refund of EMDs to Unsuccessful Bidders Has Been Reduced to NIL

Bidders Participation Has Gone Up by Almost 40-50% as Also Vender Base is Improving



Forward Linkage to the e-Procurement Portal (Auto Refund of EMD)









Thank you